

Audio Front Control Module (ACM)

Removal

NOTE: *Eject any media from the ACM. If a disc fails to eject, do not forcefully remove the disc from the ACM.*

NOTE: *Removal steps in this procedure may contain installation details.*

1. **NOTE:** *If installing a new module, it is necessary to upload the module configuration information to the scan tool prior to removing the module. This information must be downloaded into the new module after installation.*

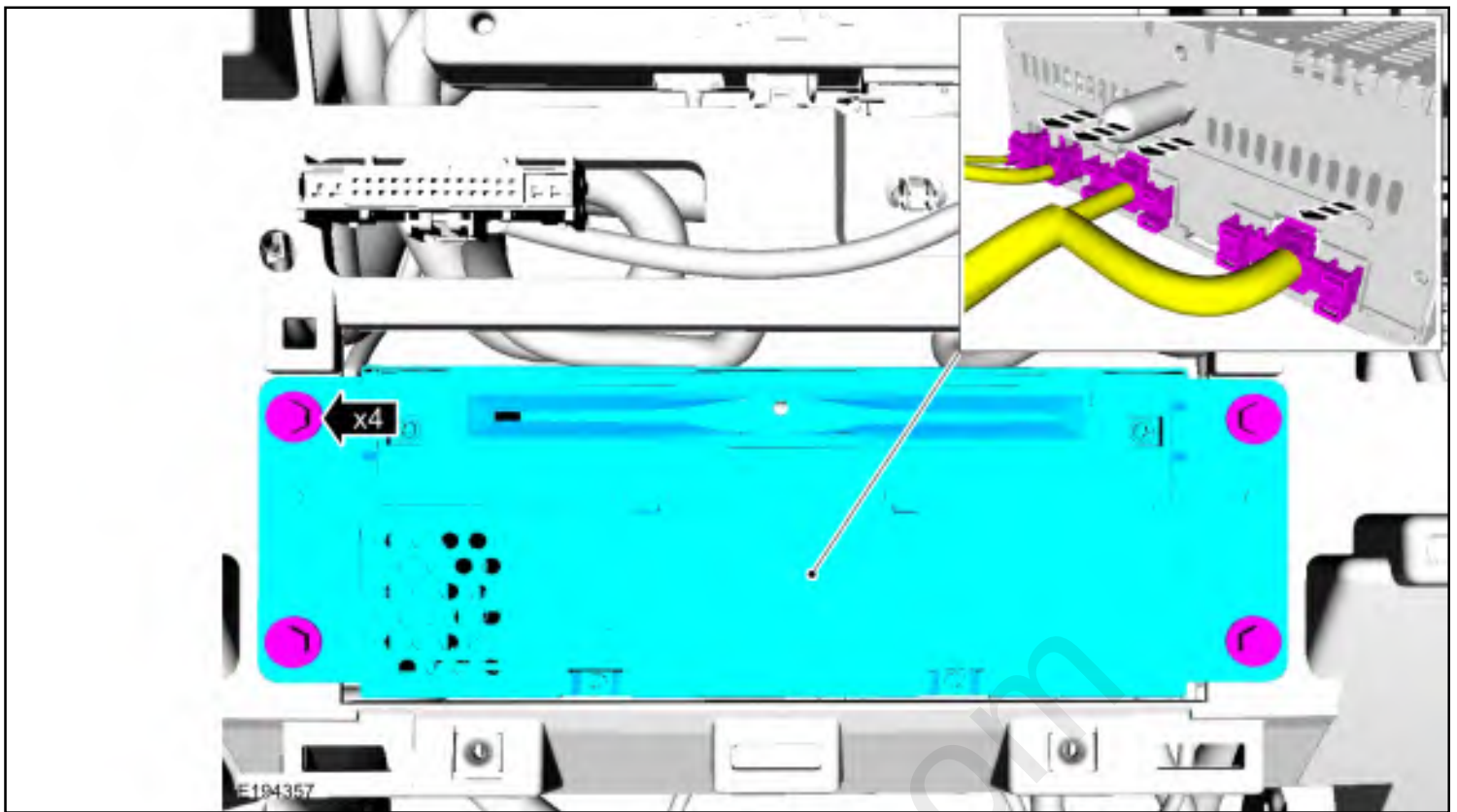
Using a diagnostic scan tool, begin the PMI process for the ACM following the onscreen instructions.

2. Remove the FCIM.

Refer to: [Front Controls Interface Module \(FCIM\)](#) (415-00A Information and Entertainment System - General Information - Vehicles Without: SYNC, Removal and Installation).

3. Remove the bolts and the ACM.

- Disconnect the electrical connectors.
Torque: 22 lb.in (2.5 Nm)



Installation

1. To install, reverse the removal procedure.
2. **NOTE:** *This step is only necessary if replacing the component.*

Using a diagnostic scan tool, complete the PMI process for the ACM following the on-screen instructions.